

# MONITORING REPORT CARBON OFFSET UNIT (CoU) PROJECT



Title: Renewable biomass based thermal energy generation by SIIPL, Hadapsar, Pune, Maharashtra Version 1.0 Date of MR: 10/03/2023

 Monitoring No: 01

 1<sup>st</sup> CoU Issuance Period: 01/01/2013 to 31/12/2022, 10 Years, 0 Months

 1<sup>st</sup> Crediting Period: 01/01/2013 to 31/12/2022, 10 Years, 0 Months

 1<sup>st</sup> Monitoring Period: 01/01/2013 to 31/12/2022, 10 Years, 0 Months

Project Activity meets the following UN SDGs



UCR PROJECT ID: 273



# Monitoring Report (MR) CARBON OFFSET UNIT (CoU) PROJECT

BASIC INI	FORMATION				
Title of the project activity	Renewable biomass based thermal energy generation by SIIPL, Hadapsar, Pune, Maharashtra				
Scale of the project activity	Small Scale				
UCR PROJECT ID	273				
Completion date of the MR	10/03/2023				
Project participants	Project Owner: Serum Institute of India Pvt Ltd (SIIPL), Pune, Maharashtra				
	Aggregator: Egis India Consulting Engineers Pvt Ltd				
	<u>UCR ID</u> : 467947294				
Host Party	India				
Applied methodologies and standardized baselines	<b>CDM UNFCCC Methodology</b> <b>AMS-I.C.</b> : Thermal energy production with or without electricity (Ver.21.0)				
Sectoral scopes	01 Energy industries (Renewable/NonRenewable Sources)				
Calculated amount of annual average GHG	2013: 17050 tCO <sub>2</sub> (17050 CoUs)				
emission reductions each crediting year	2014: 21524 tCO <sub>2</sub> (21524 CoUs)				
	2015: 24919 tCO <sub>2</sub> (24919 CoUs)				
	2016: 24003 tCO <sub>2</sub> (24003 CoUs)				
	2017: 23184 tCO <sub>2</sub> (23184 CoUs)				
	2018: 24222 tCO <sub>2</sub> (24222 CoUs)				
	2019: 24598 tCO <sub>2</sub> (24598 CoUs)				
	2020: 22035 tCO <sub>2</sub> (22035 CoUs)				
	2021: 34128 tCO <sub>2</sub> (34128 CoUs)				
	2022: 46078 tCO <sub>2</sub> (46078 CoUs)				
Calculated total GHG emission reductions this crediting period	261741 tCO <sub>2</sub> (261741 CoUs)				

# SECTION A. Description of project activity

A.1. Purpose and general description of Carbon offset Unit (CoU) project activity >>

The project **<u>Renewable biomass based thermal energy generation by SIIPL, Hadapsar, Pune,</u>** <u>**Maharashtra** is located at Village: Hadapsar, District: Pune, State: Maharashtra, Country: India</u>

The details of the registered project are as follows:

# Purpose of the project activity:

Serum Institute of India Pvt Ltd (SIIPL), the project proponent (PP), is an Indian biotechnology and biopharmaceuticals company founded in 1966 and since then it has established itself as the world's largest manufacturer of vaccines.

The UCR project activity consists of the generation of thermal energy by utilizing renewable biomass (Briquettes) boilers of total installed current capacity of 37 TPH at the Hadapsar (Pune) vaccine plant owned and operated by the PP. The project activity currently involves the installation of two (2) biomass briquette fired steam boilers ranging in steam output capacities of 15 TPH and 22 TPH. This project activity uses renewable biomass briquettes as fuel and supplies the process steam throughout the plant for an important process of sterilization and clean steam generation for advanced procedures within the project boundary at Hadapsar

The first boiler (<u>8 TPH</u>) in the project activity was commissioned in <u>2011</u> and was <u>upgraded</u> to the current capacity of <u>22 TPH in 2013</u>. The latest <u>15 TPH</u> biomass boiler was commissioned in <u>2021</u> within the project activity. Hence the start date of the current project activity is <u>2011</u> and the total installed capacity from the start date is <u>45 TPH</u>. However, since the 8 TPH boiler only operated for 82 days in 2013 (prior to being upgraded and replaced with the current 22 TPH boiler), the current installed capacity of the project activity is <u>37 TPH</u>.

The project activity is the thermal energy production using renewable energy sources that displaces fossil fuel use and avoids GHG emissions (CO<sub>2</sub>). In the pre-project scenario, the process demand of steam would have been met by a coal fired boiler. The project results in reductions of CO<sub>2</sub> emissions that are real, measurable and give long-term benefits to the mitigation of climate change. The project results in reductions of CO<sub>2</sub> emissions that are real, measurable and give long-term benefits to the mitigation of climate change.

# **A.2. Location of project activity** >> Country: India

Village: Hadapsar

District: Pune

State: Maharashtra Latitude: 18°30'56.1"N,

Longitude: 73° 57'47.2"E





# A.3. Technologies/measures >>

The UCR project activity consists of the generation of thermal energy by utilizing renewable biomass (Briquettes) boilers of total installed current capacity of 37 TPH at the Hadapsar (Pune) vaccine plant owned and operated by the PP. The project activity currently involves the installation of two (2) biomass briquette fired steam boilers ranging in steam output capacities of 15 TPH and 22 TPH. This project activity uses renewable biomass briquettes as fuel and supplies the process steam throughout the plant for an important process of sterilization and clean steam generation for advanced procedures within the project boundary at Hadapsar.

The CO2 emission due to the combustion of biomass is neutralized by the photosynthesis process of agricultural crops. Hence, it "recycles" atmospheric carbon and does not add to the greenhouse effect. And also the biomass contains negligible quantities of nitrogen and sulphur, hence the other green house gases( GHGs) from the combustion of biomass can be neglected. The coal being a carbon intensive fuel leads to GHG emissions hence implementation of the project activity leads to GHG emission reductions.

No transfer of technology is involved to host country because technology is available within India from reputed manufacturers.

Description/Data							
Capacity of Current Boilers	22 TPH (6.1 kg/sec)	15 TPH (4.1 kg/sec)					
Number of Boilers	1	1					
Pressure	10.5 kg/cm <sup>2</sup>	10.5 kg/cm <sup>2</sup>					
Feed Material	Agro based industrial residues (bagasse) and crop residues (soya bean waste and groundnut shells)						
Enthalpy of Steam (Boiler outlet temp 280 °C)*	3.00 M	IJ/kg					
Operation days/annum	330 days/yr (	24hrs/day)					
Enthalpy of water @100 °C	0.418 MJ	J/kg					
Boiler Rating	22*(3.0-0.418)/3.6 = 15.77 MW <sub>thermal</sub>	$15*(3.0-0.418)/3.6 = 6.5 \text{ MW}_{\text{thermal}}$					
NCV of Biomass	4000 kca	l/kg					

Description	Data
Capacity of Replaced Boiler	8 TPH (2.2 kg/sec)
Number of Boilers	1 (Discontinued)
Pressure	10.5 kg/cm <sup>2</sup>
Enthalpy of Steam (Boiler outlet temp 280 °C)*	3.00 MJ/kg
Operation days/annum	82 days/yr (2013) and discontinued thereafter
Enthalpy of water @100 °C	0.418 MJ/kg
Boiler Rating	8*(3.0-0.418)/3.6 = 5.73 MW <sub>thermal</sub>

\*https://www.spiraxsarco.com/resources-and-design-tools/steam-tables/superheated-steam-region

# A.4. Parties and project participants >>

The project activity has been developed completely on the basis of in-house resources of the PP. Project activity does not involve any public funding from Annex I Party, which leads to the diversion of the official development assistance.

Participants/Aggregator
<u>Project Owner</u> : Serum Institute of India Pvt Ltd (SIIPL), Pune, Maharashtra
<b>Aggregator</b> : Egis India Consulting Engineers Pvt Ltd <u>UCR ID</u> : 467947294 Email: sneha.k@egis-india.com

# A.5. Baseline Emissions>>

### **BASELINE SCENARIO**

Energy generation (thermal heat and / or electricity) by morecarbon-intensive technologies based on fossil fuel. In case of retrofits or capacity addition, operation of existing renewable power units without retrofit and capacity addition. **PROJECT SCENARIO** Energy generation by installation of new renewable energy generation units, by retrofitting or replacement of existing renewable energy generation units as well as by switch from fossil fuel to biomass in modified existing facilities.

The approved baseline methodology AMS IC, has been referred from the indicative simplified baseline and monitoring methodologies for selected small-scale UNFCCC CDM project activity categories.

The applicable methodology and simplified modalities and procedures for small scale CDM project activities, states that "For renewable energy technologies that displace technologies using fossil fuels, the simplified baseline is the fuel consumption of the technologies that would have been used in the absence of the project activity times an emission coefficient for the fossil fuel displaced. IPCC default values for emission coefficients may be used."

# Emission coefficient of fuel used in the baseline scenario

In absence of the project activity, the probable baseline scenario would have been steam generation

using fossil fuel (coal). Thus to determine emission co-efficient SIIPL has used emission factor for coal as per 2006 IPCC Guidelines for National Greenhouse Gas Inventories for GHG emissions which is 96.1 tCO2 /TJ.

# Emission coefficient of fuel used in the project activity

The fuel used in the project activity is the biomass residues (bagasse/agricultural waste), which is a carbon neutral fuel and therefore the emission coefficient (tC/TJ) is zero.

# A.6. Debundling>>

This project is not a debundled component of a larger registered carbon offset project activity.

# SECTION B. Application of methodologies and standardized baselines

# **B.1.** References to methodologies and standardized baselines >>

SECTORAL SCOPE - 01 Energy industries (Renewable/Non-renewable sources)

# TYPE I - Renewable Energy Projects

# CATEGORY- AMS-I.C.: Thermal energy production with or without electricity (Ver. 21.0) This methodology comprises renewable energy technologies that supply users i.e. residential, industrial or commercial facilities with thermal energy that displaces fossil fuel use. These units include technologies such as energy derived from renewable biomass and other technologies that provide thermal energy that displaces fossil fuel.

# **B.2.** Applicability of methodologies and standardized baselines >>

The project activity is thermal energy generation project using a biomass (bagasse and crop residues i.e. soya bean waste, groundnut shell etc) based boiler that displaces equivalent amount of thermal energy that would have been generated by a fossil fuel based boiler. Since the project activity utilises biomass for the generation of thermal energy by displacing fossil fuel (coal), it meets the primary applicability criteria of the methodology.

The thermal generation capacity of project activity is currently 22.27MW<sub>thermall</sub> which is less than the threshold of 45MW<sub>thermal</sub> as per the applied methodology. The capacity limits specified in the methodologies apply to both existing and additional units within the project activity. In the present case of the project activity, a 15 TPH boiler was added to the already installed 22 TPH boiler, however, the total capacity of the units added within the project activity (since 2011, is 45 TPH), and this results in a thermal capacity generation of 28 MW<sub>thermall</sub> which also complies with capacity limits of the methodology. All boilers are physically distinct from each other.

The biomass used by the project plant is not stored for more than one year.

The project activity does not involve recovery and utilization of biogas for power/heat production.

The project activity is neither a co-generation nor co-firing system, therefore this condition is not applicable in the case of current project activity.

Biomass generated steam is used for captive use. The steam produced in the project activity is utilized in the process of SIIL. It is not delivered to any third party.

The project activity does not involve the use of any refrigerant within its boundaries and hence the given applicability clause in the methodology is not fulfilled here.

The PP is not the producer of the processed solid biomass fuel. The PP has a contract with the biomass briquette supplier for the supply of the same which will ensure that there is no double-counting of emission reductions by the supplier.

Thermal energy generation capacity are determined by taking the difference between enthalpy of total output leaving the project equipment and the total enthalpy of input entering the project equipment.

The installed biomass boiler generates steam to meet the demand of steam recipient plant and displace fully the use of fossil fuel based boilers. The project technology utilizes appropriate treatment systems to ensure exhaust gas and discharged water in compliance with national environmental regulations. Note that fossil fuel (i.e. furnace oil, coal, gas, etc) cannot be used for biomass fired boilers due to its specialized design of combustion chamber. The service level (e.g. temperature, pressure) of supplied steam in case of utilizing different types of renewable biomass residues is ensured by qualified boiler operators and is monitored by steam flow meter at recipient plant. The project activity will thus reduce Green house gas (GHG) emissions associated with the combustion of fuel oil in baseline boilers. The project activity claims emission reduction for the thermal energy production by renewable energy technologies (biomass boilers) that displace the use of fossil fuel based boilers. This is in line with the applied methodology AMS I.C requirements.

# **B.3.** Applicability of double counting emission reductions >>

The biomass boilers are constructed by the PP within the boundary. The biomass boilers have unique IDs (MR/15691 and MR/17970), which are visible on the units.

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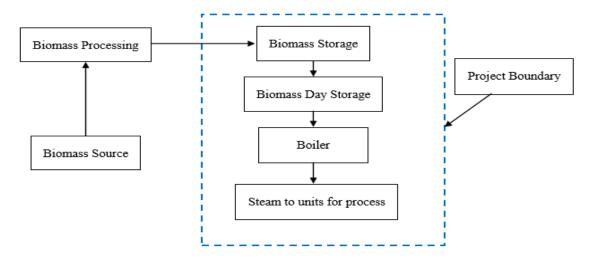
Copies of all related Boiler Inspection Reports are provided to the UCR verifier during the verification process.

The project activity has earlier applied for registration under the UNFCCC CDM mechanism (link: <u>https://cdm.unfccc.int/Projects/Validation/DB/3KIQ1IZ8MPMHT4GR9N1RKIFYLWNKLD/view.ht</u> <u>ml</u>), however, the PP has not completed the validation process, nor has generated a CDM registration number or generated carbon credits under the CDM or any other GHG mechanism for the current UCR monitoring and crediting period. Hence there is no double counting of the credits anticipated for the current project activity. The double counting avoidance agreement will be provided to the UCR verifier during the verification process.

# **B.4.** Project boundary, sources and greenhouse gases (GHGs)>>

The project boundary includes the physical, geographical site(s) of:

- Site of the renewable energy generation
- Biomass based boiler, which starts from the biomass storage to the point of steam supply
- Biomass storage facility



Leakage Emissions is not applicable as the project activity does not use technology or equipment transferred from another activity.

There is no registered or an application to register another small-scale carbon project activity with the same project participants in the same project category **within 1 km of the project boundary**, hence the project activity is not a debundled component of a large scale project.

By using locally sourced GHG-neutral biomass, the PP is successfully able to avoid the fossil fuel emissions and thereby GHG emissions due to in-house cogeneration energy requirements and also vehicular emissions avoiding sourcing of biomass fuel from a large distance.

	Source	GHG	Included?	Justification/Explanation
Baseline		CO <sub>2</sub>	Included	Major source of GHG emissions
Daseine	Co2 Emissions from fossil fuel in boilers for heat	CH <sub>4</sub>	Excluded	Excluded for simplification. This is conservative
		$N_2O$	Excluded	Excluded for simplification. This is conservative
		CO <sub>2</sub>	Excluded	Excluded for simplification. This is conservative
Project Activity	Emissions from Biomass Project Activity	CH <sub>4</sub>	Excluded	Excluded for simplification. This is conservative
		N <sub>2</sub> O	Excluded	Excluded for simplification. This is conservative

# **B.5.** Establishment and description of baseline scenario >>

The baseline scenario identified at the PCN stage of the project activity is:

Renewable energy technologies that displace technologies using fossil fuels, wherein the simplified baseline is the fuel consumption of the technologies that would have been used in the absence of the project activity, times an emission factor for the fossil fuel displaced.

Emission Reductions  $(ER_y)$  The emission reduction due to the project activity is calculated as the difference between the baseline emissions and the sum of the project emissions and the leakage:

 $\mathbf{ERy} = \mathbf{BE_{y-}} (\mathbf{PE_{y}} + \mathbf{LE_{y}})$ 

 $BE_y$  = Baseline emissions in year y (t CO<sub>2e</sub>)

As mentioned in the methodology AMS I.C, for steam produced using fossil fuels the baseline emissions are calculated as follows:

# $BE_{y=}$ (HGy \* EFco2) / $\eta_{th}$

Where:

HGy = The net quantity of heat supplied by the project activity during the year in TJ. It is calculated as product of quantity of steam generated and net enthalpy of steam. The net enthalpy of steam is calculated as difference of enthalpy of steam and enthalpy of feedwater. The enthalpy of steam is calculated from steam pressure and steam temperature.

 $EF_{CO2}$  = The CO<sub>2</sub> emission factor per unit of energy of the fuel that would have been used in the baseline plant in (tCO2/TJ), obtained from reliable local or national data if available, otherwise, IPCC default emission factors are used.

 $\eta_{th}$  – The efficiency of the boiler using fossil fuel that would have been used in the absence of the project activity (Table 1 below).

PEy = Project activity emissions. The GHG emissions due to the combustion of biomass is neutralized by the sequestration done during the growth of the biomass, thereby making it a carbon neutral fuel. Further the bagasse contains negligible quantities of nitrogen and sulphur, the other green house gas from the combustion of biomass can be considered as negligible. Therefore essentially there would not be any GHG emissions due to the project activity within the project boundary.

However, as per paragraph 31 under Section 5.2 of the given methodology, the PP must "For microscale and small-scale project activities, apply a default emission factor of 0.0142 tCO2/tonne of biomass".

 $LE_y$  = Leakage emissions. Leakages is to be considered if the energy generating equipment is transferred from another activity or if the existing is transferred to another activity. There is no transfer of energy generating equipment or existing equipment to another activity. Further, emissions arising during the transportation of husk and biomass to the site, is negligible since the biomass is sourced locally within a radius of less than 200 kms, hence considered as negligible.

	Yearly Data of 22 TPH Boiler (MR-15691) at Hadapsar								
Sr. No.	Year	ar Steam Generation Briquette (Ton) Consumption (Ton)		Steam pressure (Kg/sqcm)	Feed water Temperature (°C)				
1	2013	54624.8	13162.5	7.8	65.4				
2	2014	81468.6	19532.8	8.0	63.1				
3	2015	94263.9	21577.2	7.8	71.7				
4	2016	90840.1	21551.8	7.4	72.2				
5	2017	87819.8	22307.9	7.2	71.1				
6	2018	91710.4	22554.5	7.5	71.3				
7	2019	93126.8	22726.2	8.4	78.3				
8	2020	83373.3	19396.3	8.5	66.5				
9	2021	80396.1	18683.9	7.7	75.3				
10	2022	75525.7	19063.7	8.2	80.9				
	Total	833149.3	200556.9	7.9	71.6				

Monthly Steam Data for 8TPH Boiler until upgrade							
S. No.	Month	Steam Generation (t)	Fuel Consumption (t)				
1	Jan-13	3728.1	950.1				
2	Feb-13	2985.9	668.6				
3	Mar-13	3199.9	774.6				
	Total	9914.0	2393.4				

	Monthly Steam Data for 15 TPH Boiler								
Sr. No	Year	Month	Steam Generation (Tons)	Fuel Consumption (Tons)	Feed Water Temperature (ºC)	Steam Pressure (Kg/cm2)			
		Jun-21	2573	533	104.0	8.7			
		Jul-21	7402	1534	102.3	8.8			
		Aug-21	7927	1659	103.8	8.8			
1	2021	2021	Sep-21	7912	1782	102.8	8.9		
		Oct-21	7041	1494	102.8	8.7			
		Nov-21	8151	1746	103.6	8.7			
		Dec-21	7644	1680	103.2	8.7			
2021- Total		tal	48649	10429	103.2	8.7			

		Jan-22	5054	1108	103.5	8.7
		Feb-22	7738	1620	103.3	8.9
		Mar-22	8549	1764	103.5	8.9
		Apr-22	8041	1656	103.7	8.8
		May-22	8964	1832	103.5	9.0
2	2022	Jun-22	9032	1837	103.9	9.1
2	2022	Jul-22	8682	1793	103.4	8.9
		Aug-22	8505	1786	104.0	8.9
		Sep-22	8666	1925	103.5	8.8
		Oct-22	8524	1901	101.8	8.7
		Nov-22	8252	1705	102.8	8.7
		Dec-22	8707	1819	102.8	8.8
2	2022 - Total		98714	20747	103.3	8.8

(Table 1) Default baseline efficiency values for different technologies as per AMS IC Methodology

Technology of the energy generation system	Default efficiency
New natural gas fired boiler (w/o condenser)	92%
New oil fired boiler	90%
Old natural gas fired boiler (w/o condenser)	87%
New coal fired boiler	85%
Old oil fired boiler	85%
Old coal fired boiler	80.00%

Year	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022
Baseline Emissions (TCO2eq)	17271	21801	25225	24309	23501	24542	24921	22311	34541	46644
Project Emissions (tCo2eq)	221	277	306	306	317	320	323	275	413	565
Emission Reductions (tCo2eq)	17050	21524	24919	24003	23184	24222	24598	22035	34128	46078
Total (2013- 2022)	26174	41								

# **B.6. Prior History>>**

The project activity has earlier applied for registration under the UNFCCC CDM mechanism (link: <u>https://cdm.unfccc.int/Projects/Validation/DB/3KIQ1IZ8MPMHT4GR9N1RKIFYLWNKLD/view.ht</u> <u>ml</u>), however, the PP has not completed the validation process, nor has generated a CDM registration number or generated carbon credits under the CDM or any other GHG mechanism for the current UCR monitoring and crediting period. Hence there is no double counting of the credits anticipated for the current project activity for the current UCR monitoring and crediting period.

# **B.7.** Changes to start date of crediting period >>

There is no change in the start date of crediting period.

# **B.8.** Permanent changes from PCN monitoring plan, applied methodology or applied standardized baseline >>

There are no permanent changes from registered PCN monitoring plan and applied methodology

# **B.9.** Monitoring period number and duration>>

Monitoring No: <u>01</u> 1<sup>st</sup> CoU Issuance Period: <u>01/01/2013 to 31/12/2022, 10 Years, 0 Months</u> 1<sup>st</sup> Crediting Period: <u>01/01/2013 to 31/12/2022, 10 Years, 0 Months</u> 1<sup>st</sup> Monitoring Period: <u>01/01/2013 to 31/12/2022, 10 Years, 0 Months</u>

# **B.10.** Monitoring plan>>

The monitoring and recording of the required parameters is carried out by trained personnel who are managed by the Project Managers decided by the PP. All measurements use calibrated measurement equipment that are maintained regularly and checked for its functioning which will meet the minimum requirement of the methodology. Calibration record have been provided to the verifier.

All indicators of importance for controlling and reporting of projects performance have been incorporated in the monitoring protocol and work instructions available in the control room at the site.

Data parameters and log books and invoices of biomass receipts are provided during the verification of the project activity.

Year	Operating Days/Year			
	8 TPH	22 TPH	15 TPH	
2013	82	253	0	
2014	0	338	0	
2015	0	348	0	
2016	0	317	0	
2017	0	336	0	
2018	0	293	0	
2019	0	329	0	
2020	0	272	0	
2021	0	310	229	
2022	0	290	291	

# Book No -18

#### SERUM INSTITUTE OF INDIA PVT. LTD. Cyrus Poonawalla Group BOILER LOG BOOK BOILER MR NO: 15691 ECONOMISER - MRIE-917 DATE: 01 AVIENES PRESSURE (Kg/cm2/MMWC) TEMPERATURE FLOW RATE (KG) BOILER LOXO PEED PUIMP IN USE TIME FEED WATER SCON, WATER CON, HUR CON, UTLEY CAS WLEY CON. ID BAG DP FILTER DP 0.5 STEAM FURNACE 100.07 **FURNAGE** WATER STEAM RUEL TANK LEVEL FIRST SHIFT 08.00 8.1 4-3 09.00 10,00 595 184) 184 11.00 12.00 5-153 寄注剤 13.00 14.00 15.00 -2.2.4 -3.4.4 -3.4.4 -7.6.7 -7.2.5.4 \$ 40 279 105 18.00 19.00 10472 4160 25 2475 2930 38 7.5 20.00 7.64 - 3-15 170 16.0 02 447 80 87 10.5 213 160 •2. 21.00 7-2.2 - 4.10 2.40 240 60 370 84 110 192 40 158 01 10-4 7.70 - 0.68 22.00 170 160 50 385 \$4 115 2.00 44 150 7415 2720 155 02. 3.2 23.00 7-48 - 8-33 130 140 50 ..... 203 389 84 4520 2190 76 8.3 160 45 02. THIRD SHIFT 00.00 7.50 01.00 7.64 -2.41 16n 140 110 50 340 130 02. 22 153 6165 2600 80 60 C.P. 01.00 -7.45 160 140 50 405 \$3 156 6940 2790 45 43 8.6 02 02.00 7-11 50 -4.30 140 332 192 151 150 83 6609 2440 62 11.0 - 16+ 2 8 03.00 8.23 140 120 40 03.00 04.00 73x 05.00 7157 341 81 160 128 101 62.23 2.0 60 37 42 02. 3.5 - 3121 160 150 60 363 68 96 139 6874 2140 70 67... R-5 9.9 05.00 7.47 05.00 7.60 -1-15 160 \$4 101 142 150 50 3.24 99 SOTO 1490 57 43 67. 1.0 -2.43 160 50 140 437 66 90 2.12 156 7245 2040 51 \$1 1.2 7:50 - 5.94 170 150 60 474 72 54 2.14 159 2775 2070 60 01 58 6.4 5.7

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## BOILER LOG BOOK

REMARK		D'OTELTY BO ST	and the second second		
STEAM TOTALIZER READING 2 4 9 5 9 5 8	FUEL TOTALIZER READIN		TOTAL STEAM GENERATION	KG	256.198
STEAM GENERATION 124953	FUEL CONSUMPTION	83.4.91	TOTAL FUEL CONSUMPTION	KG	68.699
1) Both water gauge glasses tested at - 7-10 Hr	L	CHARGE GIVEN	TOTAL WATER CONSUMPTION	LTR.	215-52
2) Mobrey cylinder tested at- 712.0 Hrs.		Senner ulsting	STEAM FUEL RATIO	*/0	3:72-
		110 77 34	TOTAL RUNNING HOURS	HRS	24
4) Both Membranes blow down at 714 6, Hrs. For 60		Exambo 1-(10)===3	ASH WEIGHT	KG	15935
D Feed worker pump to 1 Running p	6 x # > cr	CHARGE TAKEN	ASH TRIP	NOS	05
@ Builer load manager seal point	or chang of time	Nagawade Ganesh -	BRIQUETTE OPENING BALANCE	KG	34, 198
2.30 am pa- 8.20 leglems		11 cr40 0505	BRIQUETTE CLOSING BALANCE	KG	115,793
3) Beiler Running in Automode mar	mal condition	Exam PO 2010312013	BRIQUETTE UNLOADING QTY.	KG	20.300
			soft water consumption	kL	18
STEAM TOTALIZER READING 3075285	FUEL TOTALIZER READIN	lG 1	Remark:		
STEAM GENERATION 7-6-335	FUEL CONSUMPTION	20,088			
1) Both water gauge glasses tested at1 5" - Zi 0Hrs		CHARGE GIVEN	* Ash consequer special chain change devisiting de		
2) Mobrey cylinder tested at- 15-50 Hrs.		reagawade somesh	infrom Johny Sir and beiler loo	e 401.	a do to a the fim
3) Boller drum blow down at 16027 Hrs. For 60 S	ec.at <u>B<sup>-</sup> 4e 0</u> Kg/cm <sup>2</sup>	Lic. No : 0308			
4) Both Membranes blow down at 16137 Hrs. For 6 a Sec.at 5.10 Kg/cm <sup>2</sup>		Exam 1 p. 3 : 20/05/2013			
D Boiler lood manager seat point chang at time		CHARGE TAKEN		_	
17100 per y so ky lems		Sonnar Vishmu			
2) Feed water yomr Hez starland	berrals of a listers.	Licino +7734			
Beiner Running in Auto made normal condition.		Exam. P. 22-15/10/2008			
STEAM TOTALIZER READING 3130195	FUEL TOTALIZER READIN	G :			
STEAM GENERATION 54,910	FUEL CONSUMPTION	14,840			
1) Both water gauge glasses tested at - 11:20 Hrs		CHARGE GIVEN			
2) Mobrey cylinder tested at- 11:30 Hrs.		Somar Vishny			
3) Boiler drum blow down at 11:40 Hrs. For 60 Sec.at 7.80Kg/cm2		Lic. No : 7734			
4) Both Membranes blow down at 11:45 Hrs. For 60 Sec.at 7.70 Kg/cm <sup>2</sup>		Exam= P.37 15/10/2008			
1) Boilog Load Monager Seart Paint	chang est time	CHARGE TAKEN			
C'BOAM S'OOKA/Emils	1	Somar Vishny	Sign of Incharge:		
2) Ford vocator pump. No.2. off & pump. No.1.		Lic. No :- 7734			
		Exam. P. = + 15/10/2008			

#### Sample Log Book Daily Entry Records

### CUSTOMER : SERUM INSTITUTE OF INDIA LTD.

BOILER MODEL : CPRG220/10.54

BOILER Sr.No. : 1

Window Snip

# COMMISSIONING & HANDING OVER REPORT

MAKE

: THERMAX INDIA LTD.

Member Presents -:

FOR Serum Institute Of India Ltd. Baban Chandhen

THERMAX INDIA LTD. Abhishek Singh

The Boiler was successfully commissioned and handed over to the customer for Commercial use & regular operation & Maintenance. All the control and safety circuit was checked and working satisfactorily. The Boiler was given on load from 9 March 2013

The details list of activities carried out during the commissioning visit are listed in Attachment -1. The details commissioning parameters details are Enclosed in Attachment -2.

The operation & Maintenance manual for boiler and electrical circuit drawing and its Wiring diagram is handed over to customer.

Customer is requested to please take care of the points mentioned in Attachment -1.

22 TPH Boiler Commissioning Certificate from Thermax dated 09/03/2013









# Government of Maharashtra

# Labour Department

# Office of the Joint Director of Steam Boilers, Pune.

Kamg ir Kalyan Bhavan, 2nd Floor, Sambhajinagar,

https://maha.amgar.maharashtra.gov.in.http://www.mahaboiler.in E-mail.julirsb.pune.it.maha-ashtra.gov.in.jdsbpune@rediffinail.com/http://www.mahaboiler.in

No: SB-6/SNC/2023/ 1/2 20

# Date: 1 3 FEB 2023

To, M/s. Sez Biorech Services Pv.: Ltd., 212/2. Soli Poonawala Road. Near Akashwani Hadapsar, Pune – 411/028

Subject: Issue of Provisional Order for Boiler No. Boiler No. - MR 17970.

Gentlemen.

With reference to my visit to your factory, I have to inform you that the subject boiler was inspected on 18/01/2023 & ther after hydraulically tested to 15.81 Kg/em2 on 19/01/2023 & both found satisfactory.

Now, 1 have to forward herewith provisional order no.289, dated -02/02/2023, to enable you to work your above boiler for the period from 19/01/2023 to 18/07/2023 at a maximum working pressure of 10.54 Kg/cm<sup>2</sup>.

Pending:-

- 1. Approval of Wori ing Pressure by the Director of Steam Boilers Mumbai.
- 2. Approval of Registration Steam Test by the Director of Steam Boilers, Mumbail

The boller must be inferred for steam test within the period stipulated in the provisional order i.e by 1007/2023 or otherwise the same will have to be offered for re-inspection on payment of fresh inspection fees.

Please note that this office will not issue any reminder to offer the boiler for steam test before the validity of the provisional o der expires. Therefore, in your own interest you should offer the boiler for steam test much in advance of the expirey period of the provisional order. Please note that a visit for steam test will also be not fixed within a short time. This office must be informed well in advance when the boiler is ready for steam test so that a visit on the suitable date can be arranged.

If the steam test is not completed within six months of stipulated period in the provisional order, the boiler will have to be shut down and offered for inspection and hydraulic test on payment of fresh inspection fees.

The full particulars of Boiler Attendant Proficiency Engineer i.e. name, grade, no, and date of issue of their certificate should be submitted to this office for scrutiny and records.

Yours faithfully. (S. N. Chivate) Joint Director of Steam Boilers. M.S., Pune

Encl: P.O.No 289, dated 02/02/1023.

**Current Boiler 15 TPH Permit** 

Data/Parameter	Qbiomass
Data unit	Average of MT
Description	The quantity of renewable biomass briquettes used to generate steam in the boilers
Source of data Value(s) applied	Plant records and log books receipts of incoming quantity
Measurement methods and procedures	Monitoring: The quantity of biomass fed into the boiler is controlled.
	Data type: Measured
	Responsibility: Boiler Operator /Plant in charge
Monitoring frequency	Daily
QA/QC	The amount of biomass used can be cross checked by the purchase orders and stock inventory for biomass as provided.

		Thermax Onsite E	Ving, Ground Flor		
		D-13, MIDC Industr			
		Chinchwad, Pu	ne - 411 019, Indi	•	
		GST No: 27A CHALLAN FORMAT-WD	ADCT2702L12C	TATUT	
Deb	wry Chailan No: SEZ/TOESL/ 1847			Data: 17-08-2022	
Consigner	e Name & Address				
212/2 OF Nadaptar Pune-415					BSPL HADAPSAR Naharashtra
4/C. 55TIN: 27)	AAJCSS738D126				
	Description of Goods	HSN Code	Qty ( KG)	Rate (RS/KG)	Amount
-	Briquete Fuel	4401	15385	7.200	110772
	Vendor Name		0	HRIRAM ENT	
Remarks	TOESL PO NO			1030011801	
	DC NO				
		and the second se		47#	
ote:	Vahicle number This Challan is prepared for movin for which running bill Day (movies)	nent of project material	8	478 0H11AL5722	
SE	The Chellan is preserved for moving for which running bit The rimoto- barin or stage was completion of Z BIO-TECH SER PRIVATE LIMITI SPECIAL ECONOMIC 2 212/2, HADAPSAR, PUNE- TATERIAL INV	() is submitted an mont job/project VICES ED JONE 411028	Taxabi Integri Tax Arr For SE2	HIIIAL5722 ie value oted Tax rute ()GST[	110772 5% 5538.60
SE N S. Da	The Chellan is preserved for moving for which number Bit The measures basin or stage wise completion of EZ BIO-TECH SER PRIVATE LIMITI SPECIAL ECONOMIC 2 2122, HADAPSAR, PUNE- NATERIAL INVA No.: [783] to of Receint: [7] 08	VICES ED IONE 411028 ARD	Taxabi Integri Tax An For SE2 Gate Entry Date fo Re Time of Re	e value  value val	5% 5538.60 ACCES PVT LTI 3 28 0.022 11 0 0
S. Da	The Chellen is preserved for more for which number Bit The mode basis or stage wise completion of ZZ BIO-TECH SER PRIVATE LIMITI SPECIAL ECONOMIC Z 2122, HADAPSAR, PUNE- MATERIAL INVA No.: [783] to of Receint: [7] 08] me of Success (H+X) (2001)	I) is uternitied on more job/broject	Tarabi Integri Tax An For SE2 Gate Entry Date fo Re Time of Re Authorised	e value e valu	5% 5538.60 MCES PVT LTI 3 28 0.022

Year	Month	Biomass Purchase Receipts 15 TPH Quantity (t)	Year	Biomass Purchase Receipts 22 TPH Quantity (t)
	Apr-21	79	2013	13730.291
	May-21	528	2014	21402.428
	Jun-21	482	2015	21657.096
	Jul-21	1608	2016	20900.846
2021	Aug-21	1554	2017	22120.291
	Sep-21	1520	2018	23553.29
	Oct-21	1556	2019	22176.717
	Nov-21	1694	2020	19279.397
	Dec-21	1676	2021	17933.616
	Jan-22	1208	2022	19020.845
	Feb-22	1627		
	Mar-22	1769		
	Apr-22	1618		
	May-22	1772		
2022	Jun-22	1830		
2022	Jul-22	1836		
	Aug-22	1834		
	Sep-22	1939		
	Oct-22	1892		
	Nov-22	1699		
	Dec-22	1892		

Data/Parameter	Sp
Data unit	Range 7.0 - 10.54 Kg/cm2 boiler
Description	Pressure of the steam at the outlet of the biomass boiler as monitored.
Source	The steam pressure is measured using pressure gauge. This parameter is used to calculate the Net Enthalpy of steam.
Measurement methods and procedures	Monitoring: Log book
	Data type: Monitored
Monitoring frequency	Daily/Hourly
QA/QC	The parameter is monitored and logged in log sheets. Based on the logged data, a report consisting of the parameter are prepared by Shift in charge in hard copy and are forwarded to manager on monthly basis. The data used is reviewed by conducting an inter department review meeting once in 6 months.

Data/Parameter	T <sub>feedwater</sub>
Data unit	90°C
Description	The temperature of feed water
Source of data Value(s) applied	Plant Log Sheets
Measurement methods and procedures	Feed water temperature is measured in the plant premises by using temperature gauge. This parameter is used to calculate the Net Enthalpy of steam. Monitoring: Log book
	Data type: Monitored
Monitoring frequency	Daily
QA/QC	The parameter is monitored and logged in log sheets. Based on the logged data, a report consisting of the parameter are prepared by Shift in charge in hard copy and are forwarded to manager on monthly basis. The data used is reviewed by conducting an inter department review meeting once in 6 months.



Office	MOBIL Ph :- + 91- 80103 Email ID:- Testcalpur vice@gmail.com Tcspurch	AR NAGER BIBAWADHIPUNE 411037 95439 /9881396861/ 9307742092 e@gmail.com / Tcssales@gmail.com / ase@gmail.com / TcsAccount@gmail.com www.testcal.com Certificate Number : TCCS37/22-23/29-07-2023
Customer Name and Address	M/s.	SERUM INSTITUTE OF INDIA
		212/2, Hadapsar, Off, Pune 411028
Customer Reference	Verbal Order	
Details of the Instrument		
Location	STEAM BO	LER METER EOU
Description	FLOW Met	er
Make	ENDRESS	AUSER
Model TM	-200°C TO	100°C
Serial number	F6023A200	00
Size	DN 65	
Resolution	0.01 TON/F	ER HOURS
Accuracy	± 2%	
Condition of the equipment on receipt	Good	
Date of calibration	29.07.2023	
Date of next calibration suggested	29.07.2025	
Calibration environments		
Temperature	25.5°C	
Relative humidity	58% RH	
Standard Instrument Details	Master - I	
Description	Digital The	mometer
Make	Mextech	
Type / Model	ST-9264	
Identification number	Tccs/EQ	-T06
Report Number	2021-22/0	FC/2141/1
Calibration valid till	30.12.2022	
Standard Instrument Details	Master - Il	
Description	Ultrasonic I	lowmeter
Make	Manas	
Type / Model	UF-HH-10/	15-2
Serial number	Indicator 6	70/Sensor TM 00126912 /TS 0002479
Report Number	2021-22/C	
Calibration valid till	04.11.2023	/03.11.2023
The Standards used are traceable to Nation	al / International Standard	
	Tech	Pune Star And A

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Flow Meter Calibration Certificate for 22 TPH Boiler

	MOBIL Ph :- + 91- 801039	R NAGER BIBAWADHIPUNE 411037 5439 /9881396861/ 9307742092 com / Tcssales@gmail.com / <u>Tcsservice@gmail.com</u>
		om / TcsAccount@gmail.com
	Website-w	ww.testcal.com
Job Number: 221219	112010	Certificate Number : TCCS36/22-23/29-07-202
Customer Name and Address	M/s.	SERUM INSTITUTE OF INDIA 212/2, Hadapsar, Off, Pune 411028
Customer Reference	Verbal Order	
Details of the Instrument		
Location	STEAM BOIL	ER METER SEZ-10
Description	FLOW Meter	
Make	KROHNE	
Model	280T	
Serial number	192000000	04049
Size	DN 65	
Resolution	0.01 TON/PE	R HOURS
Accuracy	# 2%	
Condition of the equipment on receipt	Good	
Date of calibration	29.07.2022	
Date of next calibration suggested	29.07.2025	
Calibration environments		
Temperature	25.5°C	
Relative humidity	58% RH	
Standard Instrument Details	Master - I	
Description	Digital Therm	ometer
Make	Mextech	200
Type / Model	ST-9264	
dentification number	Tccs/EQ-T	06
	rocare o-r	~~~
Report Number	2021-22/CI	FC/2141/1
Calibration valid till	30.12.2022	
itandard Instrument Details	Master - II	
Description	Ultrasonic Flo	wmeter
Make	Manas	
Type / Model	UF-HH-10/TS	2
ierial number	Indicator 697	0/Sensor TM 00126912 /TS 0002479
Report Number	2021-22/CFC	
Calibration valid till	04.11.2023/0	
The Standards used are traceable to Natio	nal / International Standards	
	*Testa	Pune Standard Chart

Flow Meter Calibration Certificate for 15 TPH Boiler